



CNC Press Brake Operator

JOB SUMMARY:

First-shift operator position to include but not limited to operation, troubleshooting, and maintenance of CNC Press Brake machine.

RESPONSIBILITIES:

- Use and conduct proper care of PPE
- Work in a safe and efficient manner
- Set up, program and operate CNC Press Brake
- Ensure parts are formed according to work order or other shop documentation.
- Uses caution to avoid damaging the tooling, parts or equipment.
- Reads and interprets blueprints, engineering specifications, and shop orders to determine machine setup, production methods, and sequence of operation
- Keep machine clean and in good working order
- Keeps up with routine machine maintenance according to manufacturer's recommendations
- Inspects or measures work, using rule, gauges, calipers and templates.
- Follow established safety, environmental and quality policies, procedures and practices
- Maintain work area and shop tools/equipment
- Maintain daily time records
- Other job duties as assigned by supervisor

BASIC QUALIFICATIONS

- Required experience:
 - High School Diploma/GED
 - Ability to read, write, and general comprehension
 - Ability to use measuring equipment and read blueprints and schematics.
- Previous Press Brake operation experience preferred.
- CNC Programming experience a plus.
- Additional sheet metal fabrication experience a plus.
- Vocational training in lieu of experience would be considered
- Basic computer usage knowledge.
- General knowledge of at least one of the following desired
 - Mechanical
 - Manufacturing / Production processes